

### Solutions for Power Generation and Industrial Plants





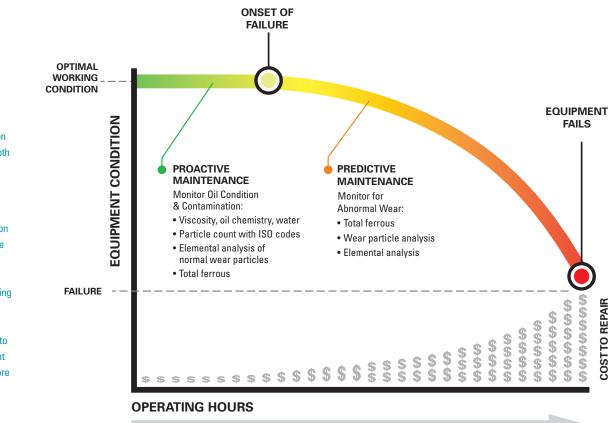
## In-service Oil Analysis for Machine Condition Monitoring

Since the reliable operation of high value, fixed assets is critical to all industrial plants, predictive maintenance programs are implemented to manage machinery uptime.

In-service oil analysis is a key machine condition monitoring technique for Condition Based Maintenance (CBM) and Reliability programs. It complements vibration analysis, thermography and other predictive maintenance technologies. In the time it takes external laboratories to return oil sample results, machinery condition can change significantly. On-site oil analysis eliminates this wait and enables immediate decision making.

Corrosion and wear cause surface degradation of the lubricated surfaces in machinery and are the root causes of most mechanically-induced equipment downtime. Corrosion is caused by water or other fluids reacting with metal surfaces, while wear is caused by surface abrasion, adhesion and fatigue.

Oil analysis provides early indications of equipment wear and identifies the root causes of corrosion.



The P-F Curve (Potential-Failure Curve) illustrates how in-service oil analysis provides critical information on machine condition in both Proactive and Predictive Maintenance periods.

In the Proactive period, oil condition and contamination monitoring help prevent the onset of the root causes of machine failure. In the Predictive period, monitoring the increasing severity of wear particles allows maintenance work orders to be executed for component replacement or repair before catastrophic failure.

# As part of a proactive maintenance program, on-site oil analysis delivers rapid results with immediate decision making to:

- Lower operating costs
- Reduce unscheduled downtime
- Increase machine availability
- Extend equipment life
- Decrease total lifecycle equipment costs
- Provide immediate retest capability

### $\operatorname{Trivector}^{\mathsf{T}}$ – oil and machine health simplified

The TriVector<sup>™</sup> is a simple representation of the integrity of the lubrication system and the health of the machine itself. The Trivector indicates the degree of health in each vector. Each vector is a representation of Alarm Limits based on underlying parameters, such as viscosity, water contamination, acid number, oxidation, total ferrous, particle count and ISO code, large ferrous particle count, etc.

The following questions can be answered:



Is the machine healthy?
Can I predict when the machinery will fail?
Can I predict when the machinery will fail?
Is it the right oil?
Is the oil fit for use?

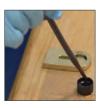
► Is the oil dry?

Is the oil clean/ free of dirt?

# MiniLab Series

# 4 simple tests and less than 15 minutes to comprehensive oil analysis

Can be operated on-site by plant staff; no chemist required.



#### **ELEMENTAL ANALYSIS**

The elemental analyzer provides measurement of 24 elements to identify individual contaminants, wear metals and the elemental composition of additives.

3000



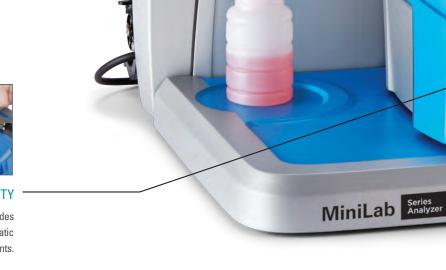
#### PARTICLE COUNT AND FERROUS MONITOR

The direct imaging particle counter and ferrous monitor provides particle counts and ISO codes, wear classification, ferrous particle counts & size distribution, and total ferrous measurement.



VISCOSITY

The portable viscometer provides high accuracy 40°C kinematic viscosity measurements.





# Trivector reports on machinery health

Easy to interpret results with Trivector sample and trend reports.

|                 |  |  | Boston Power   | Site                    |                  |                   |              |
|-----------------|--|--|--|-------------------------|------------------|-------------------|--------------|
|                 | Spectro  | Scientific   | Location:  |                         | Genérator L      | Init One          |              |
|                 |  | Attinuity in principal   | UND D  | Bollar I                | leed Pump A      | Pump              |              |
|                 |  |  |  | Bone i                  | Befor            | Filter            | : \          |
|                 |  |  | Model  |                         |                  | -                 | -            |
|                 | () N12   |  | Machine Type   |                         | Pump, Cer        | erilugal.         |              |
|                 |  |  | Observations :<br>Particle court (15)                        |                         | NUT: Particle of | ant (ISQ 14) is a | werety toget |
|                 | 11/2   |  | Diagnostics :  |                         |                  |                   |              |
|                 | 111/   |  | <ul> <li>Secondary source</li> <li>Suspect source</li> </ul> |                         |                  | NO SUMPLY.        | Caminainta.  |
| 8               |  | 411 2  | Wearing compo  |                         | apecied.         |                   |              |
|                 |  |  | Recommended<br>- Clean system of                             |                         | anist ann        |                   |              |
|                 |  | 25   | Additional Rec   |                         |                  |                   |              |
|                 | 0  | 1  | 100 C  |                         |                  |                   | 25 Sep 2     |
|                 |  |  |  |                         |                  |                   | 43 Seb 2     |
|                 |  | 41.0.4   | -  |                         |                  |                   |              |
| 1. Stel Telus   | 47   | Sample (D  | 180925121255   | 100925121221            | 180925114209     | 180925114712      | 180925131    |
| Niki            |  | Sampled or   | 21 Sep 2018  | 21 Aug 2215             | 25,24,2918       | 25 Jun 2118       | 28 May 201   |
|                 |  | Received on<br>In Total  | 28 Deg 2015  | 25 Aug 2018             | 21.711.51.4      | 28-309-2018       | 21 May 201   |
|                 |  | h Ol   |  |                         | _                | _                 |              |
|                 |  | Top yo (L)   |  | 1                       |                  |                   |              |
|                 |  |  | A  | ٠                       | ٠                | 0                 | Â            |
| -               | trin   | .099   | <1.00  | 1.48                    | <1.00            | *1,09             | <1.00        |
|                 | Leat   | дря –  | <1.00  | 8.74                    | 1.84             | 244               | 41,00        |
|                 | Copper   | 100  | <1.00  | 3.81                    | 2.11             | <1.00             | =1.00        |
|                 | Fe Wear Severity   | Anter .  | 1.43   | 9.13                    | 18.33            | 6.63              | 1.43         |
|                 | Chrone - Chrone  | uper .   | 41.00  | <1.00                   | <1.00            | <1.00             | <1.00        |
| ML.             | Nickel   | 1000   | <1.00  | 1.70                    | 1.10             | <1.00             | *1.00        |
| View            | Akeninam   | 60m  | <1.00  | <1.00                   | <1.00            | <1.00             | <1.00        |
|                 | Titeriam   | 0.077  | <1.00  | <1.00                   | <1.00            | <1.00             | <1.00        |
|                 | Shet   | These of the local division of the local div | <1.00  | <1.00                   | <1.00            | *1.00             | ×1.00        |
|                 | Ammony   | April  | 0.00   | 0.00                    | 0.00             | 0.00              | 0.00         |
|                 | Cadmium  | 2pm  | 0.34   | 4.87                    | 3.57             | 7.37              | 0.34         |
|                 | Manganese  | 100  | 1.47   | 7.94                    | 6.54             | 2.24              | 1.47         |
|                 | Secon  | 200  | 4.40   | 7.48                    |                  | 1.40              | 4.40         |
|                 | 150 4406 Code (>   |  | 19   | . 18                    | 19               | - <b>H</b>        |              |
|                 | 150 4405 Code (*   |  | 10   | - 16                    | 16               | - 16              | 54           |
| M.              | 180 4406 Code (P   |  |  | 11                      |                  | 11                | 10           |
| uomanination    |  | (pm  | 20.72  | 4.42                    | 6.82             | 10.22             | 20.72        |
|                 | Sodium<br>Variation  | Abu:   | <1.00  | 2.40                    | 1,40             | <1.00             | +1.00        |
|                 | Variadium.<br>Potassam                                     | 1997   | <1.00  | 2.15                    | 6.65             | +1.00             | *1.00        |
|                 |  | 000  |  | 5.58                    | 4.68             |                   | 0.38         |
|                 |  | my screep<br>animum?   | 0.58   | 1.44                    | 0.76             | 0.54              | 0.38         |
|                 | TAN  |  |  | 144                     | 0.90             | 0.84              | 0.90         |
| _               | Oxidation  |  | 101.0  |                         |                  |                   |              |
|                 | Oxidation<br>Visc 40                                       | 191  | 101.2  |                         | -1.00            | -1.00             |              |
|                 | Oxidation<br>Vini: 40<br>Molybdienum                       | asta<br>Japan  | <1.00  | <1.00                   | <1.00            | <1.00             | <1.00        |
| M.<br>Chemistry | Oxidation<br>Visit 40<br>Molybdeoum<br>Calcium             | atter<br>Attent  | <1.00<br>21.68   | <1.00<br>58.08          | 71.38            | 82.18             | 21.65        |
|                 | Oxidation<br>Visc 40<br>Molybdiesum<br>Caksum<br>Magnesium | atte<br>Apen<br>Apen<br>Apen   | <1.00<br>21.68<br>1.07                                       | <1.00<br>58.08<br>13.37 | 71.38            | 82.18<br>9.97     | 21.68        |
|                 | Oxidation<br>Visit 40<br>Molybdeoum<br>Calcium             | atter<br>Attent  | <1.00<br>21.68   | <1.00<br>58.08          | 71.38            | 82.18             | 21.68        |



#### **CHEMICAL ANALYSIS**

The infrared spectrometer measures Total Acid Number (TAN), oxidation and water for machinery oils and hydraulics.



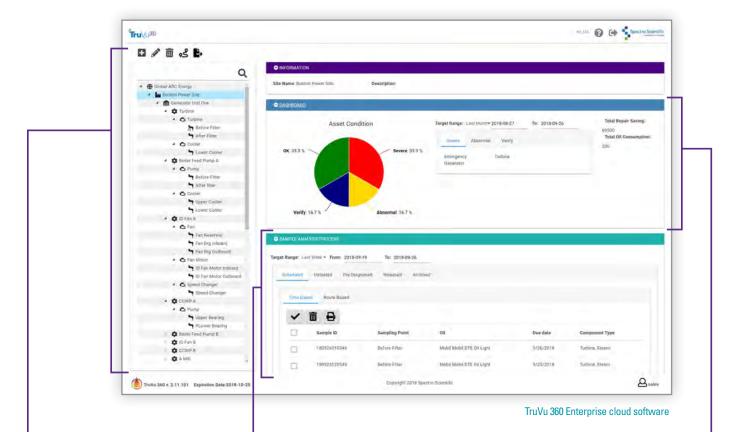
## MiniLab Series Software

The TruVu 360 software is a browser-based platform installed on a company network, a local PC or accessed using the Spectro Scientific Cloud Hosting Service. The TruVu 360 Device Console can be installed on a local PC along with the MiniLab instrument software.

TruVu 360 delivers a best practice for the on-site oil analysis process and it provides performance dashboards at the asset, plant and corporate level.

It unifies asset trending of oil condition, chemistry and machinery wear with automated diagnostics and recommended maintenance actions, and it provides maintenance and oil savings tracking for assets.

The Diagnostics Sets can be adapted to users' asset requirements including both automatic diagnostics or user editable functions at the individual asset level.



#### ASSET & TOOL BAR

- Create asset database with provided templates of component types.
- Customize your own or import existing asset structure.
- Assign pre-configured alarm limits that can be adjusted at the component level based upon operating history.
- Assess alarm trends to refine alarm limits.

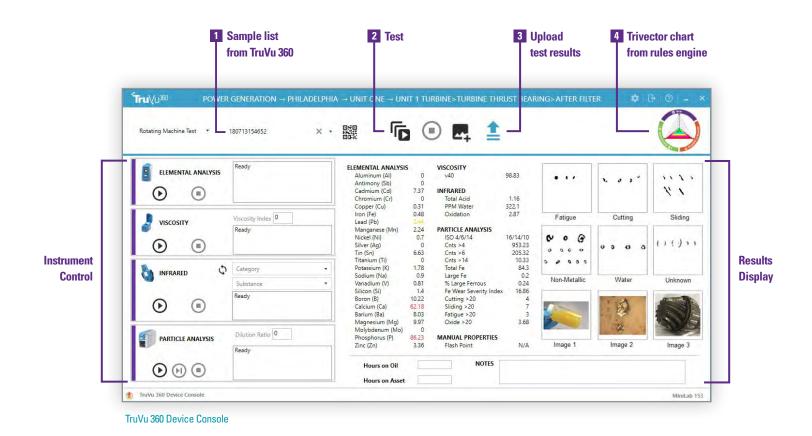
#### SAMPLE ANALYSIS PROCESS

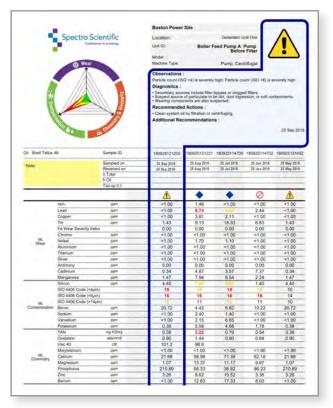
- Track samples that are planned, in process and tested.
- Review results and software-generated observations, diagnostics and recommendations.
- Add additional notes and observations before sample report is released.

### DASHBOARD

Dashboards bring visibility of lubricant management and savings at the asset, plant and corporate level:

- Oil analysis results by category
- Total repair savings
- Total oil consumption





#### TruVu 360 report

Reports

Trend reports are automatically generated including observations and recommended actions based upon alarm limit sets employed. Manual review and edits can be made before report release and automatic distribution.



TruVu 360 trending chart and historical sample data

# MiniLab Evolution

### 5200 MiniLab vs MiniLab 153

The MiniLab Series is the next generation of Trivector on-site oil analyzers replacing the 5200 MiniLab.

|               | 5200 MINILAB   | MINILAB 153  |
|---------------|--|--|
| Wear          | Large Ferrous content, trending only   | Total ferrous particle content (ppm)   |
|               | Wear Debris Analysis (WDA) (Optional)  | Image import from any file for attachment to sample report   |
|               |  | Automatic wear particle shape classification, count & distribution   |
|               |  | Large Ferrous content, ppm   |
|               |  | Wear elements: Fe, Cu, Pb, Mg, Ag, Sn  |
| Contamination | Particle count & distribution, ISO codes   | Particle count & distribution, ISO codes   |
|               | Emulsified water only  | Dissolved water (ppm)  |
|               |  | Free water (ppm)   |
|               |  | Glycol contamination for engine oils   |
|               |  | Contaminate elements: Si, Na   |
| Chemistry     | Dynamic viscosity @ room temperature   | Kinematic viscosity @ 40°C   |
|               | Dielectric, trending only  | Fluid Integrity index, trending only   |
|               |  | Oxidation  |
|               |  | Total Acid Number (TAN)  |
|               |  | Nitration, Sulfation, Anti-wear additive,<br>Total Base Number (TBN), and soot for engine oils   |
|               |  | Additive elements: Ca, P, Zn, Mg, Ba, Mo   |
| Application   | Typical mineral and synthetic lubricant and hydraulics oils for industrial rotating machinery. Not suitable for backup generators. | Mineral and synthetic lubricant and hydraulics for industrial rotating machinery, plus engine oil for backup generators and ground fleet, and special lubricants such as phosphate esters and PAG. |

#### Oil library database

The MiniLab Series includes an extensive industrial oil library database to analyze in-service oils as a variety of lubricants and fluids are used in industrial equipment. The following fluid categories can be tested:

| FLUIDS  | ELEMENTAL | CHEMISTRY      | PARTICLE COUNT<br>& FERROUS | VISCOSITY |
|---|-----------|----------------|-----------------------------|-----------|
| Mineral oil based Hydraulic fluids and lubricants           | Y         | Y              | Y                           | Y         |
| Synthetic hydrocarbon based hydraulic fluids and lubricants | Y         | Y              | Y                           | Y         |
| Ester-based Lubricant blends                                | Y         | Y              | Y                           | Y         |
| Oil Soluble Polyglycols (OSP)                               | Y         | Y              | Y                           | Y         |
| Organic Esters (OE)   | Y         | Y              | Y                           | Y         |
| Phosphate Esters (Fyrquel/Skydrol)                          | Y         | Y              | Y <sup>1</sup>              | Y         |
| Polyalkylene Glycols (PAG)                                  | Y         | Y              | Y <sup>1</sup>              | Y         |
| Poly Alpha Olefins (PAO)                                    | Y         | Y              | Y                           | Y         |
| Polyinternal Olefins  | Y         | Y              | Y                           | Y         |
| Polyol Esters (POE)   | Y         | Y              | Y                           | Y         |
| Grease  | Y         | Y <sup>2</sup> | N                           | N         |
| Mineral Transformer Oil                                     | Y         | N              | Y                           | Y         |

1: Require factory installed Skydrol tube and fitting kits and compatible solvent 2: Oxidation and water (absorbance units) for trending

### Typical limits for machinery

Factory libraries of component types, reference oils and alarm limits are provided and additional parameters and limits can be added by the user.

|                |                        | Turbine, Steam   |                         |             |          | - 10   |           |   |   |
|----------------|------------------------|--|-------------------------|-------------|----------|--------|-----------|---|---|
| TriVector      | Parameter              | Diagnostic   | ADAPTIVE RULE ENGINE (B | <u>eta)</u> |          |        |           |   |   |
| Wear           | Iron                   | Suspect source to be wear of shaft, reduction gear   | Wear Contami            | nation Chem | histry   |        |           | Turbine, Steam  |   |
| Wéar           | Lead                   | Suspect source to be wear of bearings, piping, or s  | Parameter               | Limit Type  | Abnormal | Severe | Reference | Maintenance Actions (Abnormal)  | Maintenance Actions (Severe)  |
| Wear           | Copper                 | Suspect source to be wear of bearings, bushings, c   |                         |             |          |        | Value     |   |   |
| Near           | Tin                    | Suspect source to be wear of shaft, reduction gear   | Iron                    | Absolute    | 5        | 10     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | Investigate equipment urgently.   |
| Vear           | Total Ferrous          | Suspect source to be wear of shaft, reduction gear   | Lead                    | Absolute    | 3        | 5      |           | Monitor. Resample at half of  | <ul> <li>Investigate equipment urgently.</li> </ul>                                 |
| iear           | Large tron             | Suspect source to be wear of shaft, reduction gear   | Copper                  | Absolute    | 2        | 5      |           | normal sampling frequency.     Monitor. Resample at half of                           | <ul> <li>Investigate equipment urgently.</li> </ul>                                 |
| Near           | Fe Wear Severity Index | Suspect source to be wear of shaft, reduction gear   |                         |             |          |        |           | normal sampling frequency.  |   |
| Contamination  | Boton                  | Suspect source to be contamination from lubrican   | Tin                     | Absolute    | 5        | 10     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | <ul> <li>Investigate equipment urgently.</li> </ul>                                 |
| Contamination  | Silicon                | Suspect source to be contamination from dirt, dus  | Total Ferrous           | Absolute    | 10       | 20     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | Investigate equipment urgently.   |
| contamination  | Water, ppm             | Suspect source to be water ingress from labyrinth  | Large Iron              | Absolute    | 0.1      | 0,2    |           | Monitor. Resample at half of  | Investigate equipment urgently.   |
| Contamination  | ISO 4406 Code (>4µm)   | Suspect source of particulate to be dirt, dust ingre<br>Secondary sources include filter bypass or clogged | Fe Wear Severity Index  | Absolute    | 1        | 4      |           | normal sampling frequency.     Monitor, Resample at half of                           | <ul> <li>Investigate equipment urgently.</li> </ul>                                 |
|                |                        |  |                         |             |          |        |           | normal sampling frequency.  |   |
| Contamination  | ISO 4406 Code (>6µm)   | Suspect source of particulate to be dirt, dust ingre<br>Secondary sources include filter bypass or clogged | Boron                   | Absolute    | 15       | 20     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | Investigate equipment urgently.   |
| Contamination  | ISO 4406 Code (>14µm)  | Suspect source of particulate to be dirt, dust ingre<br>Secondary sources include filter bypass or clogged | Silicon                 | Absolute    | 5        | 10     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | Investigate equipment urgently.   |
| Chemistry      | Calcium                | Suspect contamination from lubricant additives m   | Water, ppm              | Absolute    | 100      | 200    |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency. Check</li> </ul> | <ul> <li>Install a water removal system<br/>(vacuum dehydration) system.</li> </ul> |
| Chemistry      | Phosphorus             | Suspect contamination from lubricant additives m system.   |                         |             |          |        |           | integrity of seals, breather, or<br>cooler system coupling.                           | Check integrity of seals, breather<br>or cooler system coupling.                    |
| Chemistry      | Zinc                   | Suspect contamination from lubricant additives mi  | ISO 4406 Code (>4µm)    | Absolute    | 17       | 18     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | <ul> <li>Clean system oil by filtration or<br/>centrifuging.</li> </ul>             |
| Chemistry      | TAN                    | Suspect TAN increase due to overheating, additive<br>localized hot spots.                                  | ISO 4406 Code (>6µm)    | Absolute    | 14       | 15     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | Clean system oil by filtration or<br>centrifuging.                                  |
| hemistry       | Oxidation              | Suspect oxidation rise due to overheating, localize  | ISO 4406 Code (>14µm)   | Absolute    | 11       | 12     |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | <ul> <li>Clean system oil by filtration or<br/>centrifuging.</li> </ul>             |
| themistry      | Visc 40                | Oil may be contaminated, severly degraded or had   | Calcium                 | Absolute    | 15       | 20     |           | Feed and bleed reservoir with     correct lubricant.                                  | Change oil with approved     lubricant. Check seal integrity.                       |
|                |                        |  | Phosphorus              | Absolute    | 100      | 200    |           | <ul> <li>Monitor. Resample at half of<br/>normal sampling frequency.</li> </ul>       | Change oil with approved     lubricant. Check seal integrity.                       |
| Vu 260 limit t | able grouped by Triv   | in atox no romatara  | Zinc                    | Absolute    | 10       | 25     |           | Monitor. Consider feed and bleed.   | <ul> <li>Investigate equipment urgently.</li> </ul>                                 |

### Particle analysis and wearing mechanism

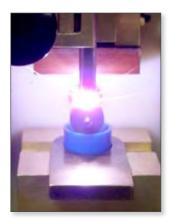
With total ferrous, large ferrous total particle counts and ISO codes, wear particle counts users can make informed decisions to identify oil drain points, corrosive wear and the onset of a serious abnormal machine wear mechanism.

| MONITORING   | TOTAL Fe, ppm                | LARGE FERROUS<br>CONTENT, ppm | LASERNET LARGE<br>PARTICLES >20 µm | LASERNET CLASSIFIER                  |
|--|------------------------------|-------------------------------|------------------------------------|--------------------------------------|
|  | Establish constant wear rate | Dynamic equilibrium levels    | Dynamic equilibrium levels         | Dynamic equilibrium levels           |
| Oil change interval  | Reaches limit level          | NA                            | NA                                 | NA                                   |
| Onset of corrossive wear                                       | Increase in rate             | No change                     | No change                          | No change                            |
| Transition into abnormal wear mode                             | Increase in rate             | Increase                      | Increase                           | Increase – cutting/sliding/fatigue   |
| Ongoing severe wear mechanism<br>(breakdown shear mixed layer) | Same or decrease in rate     | Increase                      | Increase                           | Increase – cutting /sliding/ fatigue |
| Temporary wear rate change due to increased load and speed     | Increase in rate             | No change                     | No change                          | No change                            |
| Onset of external contamination                                | No change                    | No change                     | Increase                           | Increase – non-metallic              |
| 3 Body abrasive mechanism iron                                 | No change                    | Increase                      | Increase                           | Increase – cutting/sliding           |
| 3 Body abrasive mechanism<br>non-ferrous (copper, aluminum)    | No change                    | No change                     | Increase                           | Increase – cutting/sliding           |
| Onset of rolling contact failure                               | No change                    | Increase                      | Increase                           | Increase – fatigue                   |





**SpectrOil 100 Series** instrument can be purchased separately.



Sample consumed using RDE technology is optically analyzed with AE spectroscopy to detect elements.

# **Elemental Analysis**

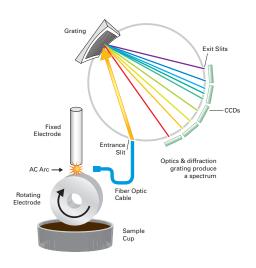
The SpectrOil 100 Series analyzes small particulate wear, lubricant additives and contaminants for trace quantities of elements dissolved or suspended as fine particles. Using the proven rotating disc electrode (RDE) technique, the SpectrOil 100 Series has become the workhorse of industrial, commercial and military oil analysis laboratories requiring rapid analysis of wear metals, contaminants and additives in lubricants.

Coolant, wash-down water and JOAP calibrations are available in addition to inservice lubricating oil and hydraulic fluid analysis.

- Measures ppm levels of up to 32 elements in less than 30 seconds
- Easy to operate no sample preparation, gases, coolants or solvents needed
- Compliant with ASTM D6595 for used oil analysis

On-site oil analysis provides greater insight into contaminant sources by linking elemental parameters with the probable source:

| ELEMENT    | Oil Chemistry – metallic<br>additives possible sources   |
|------------|--|
| Sodium     | Corrosion inhibitor additive,<br>also indicates coolant leak into<br>oil, can also be road salt, sea<br>water, ingested dirt   |
| Boron      | Corrosion inhibitor additive,<br>antiwear/antioxidant additive;<br>can indicate coolant leak,<br>grease contamination          |
| Magnesium  | Detergent/dispersive additive,<br>can also be alloying element<br>in steels  |
| Calcium    | Detergent/dispersant additive,<br>alkaline reserve additive for<br>high sulfur fueled engines, can<br>be grease contamination, |
| Molybdenum | Solid/liquid antiwear additive,<br>alloy in bearing and piston<br>rings  |
| Barium     | Corrosion inhibitors,<br>detergents, rust inhibitors   |
| Zinc       | Antiwear, corrosion inhibitors,<br>anti-oxidants, alloying element<br>for bearings, thrust washers,<br>galvanized cases        |
| Phosphorus | Antiwear, corrosion inhibitors,<br>anti-oxidants additives, EP<br>additives  |



SpectrOil 100 Series rotating disc electrode optical emission spectrometer schematic





Emission spectrum of iron

# Particle Count and Ferrous Monitor

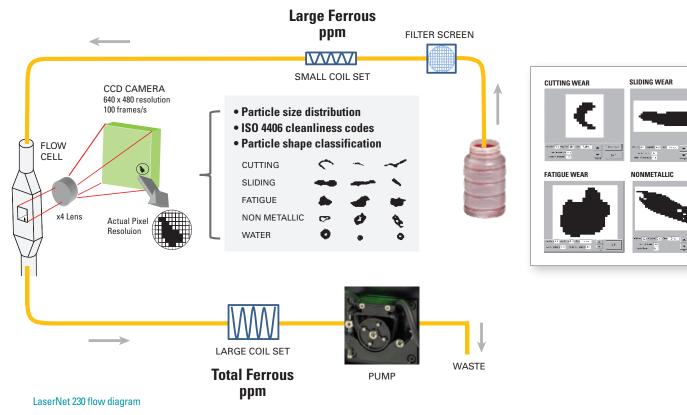
The LaserNet 200 Series provides particle counts and codes, large wear particle classification and ferrous wear monitoring.

- Particle count, size distribution and codes (ISO 4406, NAS 1638, NAVAIR 01-1A-17, SAE AS 4059, GOST, ASTM D6786, HAL, and user defined bins)
- Differentiates contaminants (silica and fibers from machine wear metal)
- Classifies wear particles, stores images, and reports particle count for each wear type of Cutting, Sliding, Fatigue, Fibers and Nonmetallics
- Ferrous Monitor measures total ferrous content in the sample and large ferrous
- Widest range up to 5,000,000 particles/ml
- Test oil viscosity up to ISO320 without dilution
- Images through dark fluids containing up to 2% soot
- Error corrections for water and air bubbles

Options include configurations without the ferrous monitor and wear classification.









FluidScan 1000 Series handheld infrared spectrometer can be purchased separately.

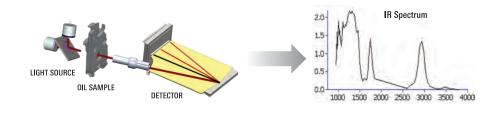
The oil library contains various categories of fluids. The industrial library provided with the MiniLab series includes the Comprehensive Water Solution and the Industrial Fluid Oil Library.

|                          | Industrial    |
|--------------------------|---------------|
| CATEGORY                 | Fluid Library |
| ASTM EP Gear/Hydro       | ~             |
| ASTM Petroleum Crankcase | v             |
| ASTM Polyol Ester        | v             |
| BIODIESEL FEEDSTOCK      |               |
| CHILLER                  | v             |
| ENGINE                   | v             |
| ENGINE-HEAVY DUTY        |               |
| ENGINE-HFO               |               |
| ENGINE-NAT GAS           |               |
| ETHANOL IN GASOLINE      |               |
| FAME                     |               |
| FAME in DIESEL           |               |
| GEAR-PRESSURE            | v             |
| GEAR-SPLASH              | V             |
| HEAT TRANSFER            | <b>v</b>      |
| HYDRAULIC                | v             |
| HYDRAULIC-FIRE RESISTANT | V             |
| SLIDEWAY                 | V             |
| TRANSMISSION             |               |
| TURBINE-AERO             | V             |
| TURBINE-CCGT             | V             |
| TURBINE-STEAM            | V             |
|                          |               |

# **Chemical Analysis**

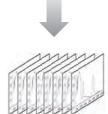
The FluidScan<sup>®</sup> 1000 Series oil chemistry analyzer determines when in-service oil is no longer fit for use due to oil degradation or the ingress of water or glycol. It is fast and easy to use, with just one drop of oil needed for the sample and less than one minute for test results. The analyzer includes an extensive oil library; additional oils can be added by the user.

- Compliant to ASTM D7889 "Standard Test Method for Field Determination of In-service Fluid Properties Using IR Spectroscopy"
- High correlation to TAN and TBN laboratory tests conducted with ASTM D664 and D4739
- Patented, Comprehensive Water Measurement option extends range to 6.5%. (Included with all MiniLab systems.)
- Fluid Integrity Index









Built-in Fluid Reference Library

**Measured Fluid Properties** 

#### FluidScan operating principle





Water measurement range

# Viscosity

The MiniVisc 3000 Series provides fast, accurate 40°C kinematic viscosity measurements for easy detection of viscosity variations caused by contamination, mix-up and oil degradation.

- Solvent free, portable, and easy to use
- Viscosity range 1-700 cSt @40°C
- Accuracy +/- 3% to NIST viscosity standards
- Fast results: ISO 15 ~10 seconds, ISO 320 ~ 3 minutes

For machinery oils, the 40°C kinematic viscosity is used as the reference value. Engine oils operate at higher temperatures than rotating machinery, so they require V100°C kinematic viscosity. The Viscosity Index of an oil is a parameter that relates the V40°C measurement value to the V100°C value. A reference Viscosity Index value can be entered in the viscometer and both the measured V40°C viscosity and the calculated V100°C viscosity values are displayed.





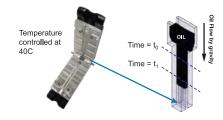
Positive displacement pipette



Open the two parallel plates for easy cleaning.



**MiniVisc 3000 Series** portable viscometer can be purchased separately.



MiniVisc 3000 Series kinematic viscometer schematic

### **Total Ferrous**

The MiniLab 33 includes the FerroCheck, a portable ferrous analyzer that measures the total ferrous content of a sample. It is easy to operate; simply insert the sample vial with fluid sample to measure.

- Small sample requirement with results in 30 seconds
- No sample preparation and no solvents required to clean
- Measurement range 0-10,000 ppm for oil, 10-150,000 ppm for grease



Grease boat and sample introduction vials



**FerroCheck 2000 Series** portable ferrous analyzer can be purchased separately.

# Four MiniLab Options. Which One is for You?

MiniLab 153 – provides a complete oil analysis report with elemental analy analysis, solid and w and viscosity. It is ide manufacturing plants

MiniLab 53 - provide comprehensive wear contamination, fluid

MiniLab 33 - provide ferrous wear, fluid ch

MiniLab 23 - provide including viscosity, c



\* 

Chemistry & Viscosity

Wear

Ö

| provides a complete oil analysis report<br>analysis, comprehensive wear particle<br>and water contamination, fluid chemistry<br>is ideal for large power plants and<br>plants with many assets. | F                          |  |          |                                |                               |
|---|----------------------------|--|----------|--------------------------------|-------------------------------|
| rovides a Trivector report with<br>wear particle analysis, solid and water<br>fluid chemistry and viscosity.  |                            | Minish E   | Mi       | niLab 153 – <i>4 test</i>      | S                             |
| ovides a basic Trivector report with total<br>uid chemistry, water in oil and viscosity.  | •<br>•<br>•<br>•           |  |          | MiniLab 53 -                   | - 3 tests                     |
| ovides basic oil condition information<br>sity, chemistry and water in oil.   | •<br>•<br>•<br>•<br>•<br>• |  |          |                                |                               |
| Wear<br>Age   |                            | <  |          | MiniLab 3                      | 3 – 3 tests                   |
| & chemisty  |                            |  | 4        | MiniLab 23                     | -2 tests                      |
| PARAMETER   | Elemental                  | Particle Count<br>and Ferrous<br>ASTM METHOD D7596 | Ferrous  | Viscosity<br>ASTM METHOD D8092 | Chemical<br>ASTM METHOD D7889 |
| Particle count and ISO codes  |                            | <b>v</b>   |          |                                |                               |
| Non-metallic particle count, distribution and images  |                            | <b>v</b>   |          |                                |                               |
| Sodium and Silicon  | <b>v</b>                   |  |          |                                |                               |
| Total Water   |                            |  |          |                                | <ul> <li>✓</li> </ul>         |
| Viscosity   |                            |  |          | <b>v</b>                       |                               |
| Total Acid Number (TAN)   |                            |  |          |                                | ~                             |
| Oxidation   |                            |  |          |                                | <b>v</b>                      |
| Fluid Integrity   |                            |  |          |                                | <b>v</b>                      |
| Total Base Number (TBN), Oxidation, Nitration, and Sulfation for engine oils  |                            |  |          |                                | <i>v</i>                      |
| Magnesium, Calcium, Barium, Zinc, Molybdenum, and<br>Phosphorus   | ~                          |  |          |                                |                               |
| Wear particle images and counts   |                            | <b>v</b>   |          |                                |                               |
| Total Ferrous content, ppm  |                            | ✓  | <b>v</b> |                                |                               |
| Large Ferrous content, ppm  |                            | <b>v</b>   |          |                                |                               |
| Copper, Silver, Chromium, Titanium, Aluminum, Nickel,<br>Iron, Manganese, Lead, Tin, Cadmium, and Vanadium  | <b>v</b>                   |  |          |                                |                               |
|   |                            |  |          |                                |                               |

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### ANALYTICAL RANGE AND REPEATABILITY

| OUTPUT  | ANALYTICAL RANGE  | REPEATABILITY        |
|---|---|----------------------|
| Particle count and size distribution: ISO codes per 4402/4406, other codes selectable | Particle count 4-100 µm   | $\leq$ 6% RSD        |
| Large Ferrous, ppm  | 0.02-5 ppm  | $\leq$ 5% RSD        |
| Total Ferrous, ppm  | 10-2,000 ppm  | $\leq$ 5% RSD        |
| Wear particle counts by mode: fatigue, sliding, cutting, non-metallic, fibers         | 20-100 μm   |                      |
| 40°C Kinematic viscosity, cSt   | 1-320 cSt at 40°C<br>320-700 cSt at 40°C                        | ≤ 3% RSD<br>≤ 5% RSD |
| Total Acid Number (TAN), mg KOH/g   | 0-6 mg KOH/g  | $\leq$ 3% RSD        |
| Total Base Number (TBN), mg KOH/g   | 0-70 mg KOH/g   | $\leq$ 3% RSD        |
| Oxidation, abs/0.1 mm   | 0-150   | $\leq$ 3% RSD        |
| Nitration, abs/cm   | 0 -50   | ≤ 3% RSD             |
| Sulfation, abs/0.1 mm   | 0-75  | $\leq$ 3% RSD        |
| Fluid Integrity   | Index, varies by oil  | ≤ 3% RSD             |
| Water, dissolved, ppm   | 100 ppm-saturation*   | $\leq$ 3% RSD        |
| Water, free, ppm  | 0.03-6.5% (300-65,000 ppm) ≤ 25% RSD                            |                      |
| Elemental concentration of 23 elements, ppm   | Elemental analysis range and repeatability<br>vary with element |                      |
| *Oil specific. RSD = Relative Standard Deviation.                                     |   |                      |

#### Validation Standards and ASTM Standards

Validation standards are supplied for all MiniLab Series instrumentation. These NIST traceable standards support internal quality programs and compare current instrument performance against factory calibration.

All instruments in the MiniLab Series have an associated ASTM Standard Test Method.



### **ACCESSORIES & CONSUMABLES**

#### Sample Preparation Equipment

Sample preparation equipment such as the homogenizer, ultrasonic deaerator, electrode sharpener and consumables for 100 samples is included with each MiniLab 153 Standard Accessories Kit.

SAMPLE PREPARATION - 3 SIMPLE STEPS

- 1. Sharpen electrode
- 2. Homogenize the sample for water measurement
- 3. Ultrasonically degas the sample for particle analysis





#### Consumables

Spectro Scientific consumables are selected and carefully tested with all Spectro Scientific instruments to ensure consistent, repeatable results. Always use Spectro Scientific certified consumables for best results.

### SERVICE CONTRACTS AND REPAIR

Spectro Scientific's service offerings for the MiniLab Series include:

- **System Installation & Training** for instrument operation and routine maintenance.
- Service Contracts for extended warranty and preventive maintenance.
- Field Repair by certified customer service engineers on site.
- In-house Instrument Calibration, Maintenance, Repair, and Upgrades performed at our facility near Boston, MA.
- On-line Training



### MiniLab Series Product Information

For MiniLabs with TruVu 360 Basic, software is provided in a USB/DVD media pack. For MiniLabs for TruVu 360 Hosted Service, Hosting service and User Licenses are ordered separately.

| 800-00196         | MiniLab 153, 115VAC, 60HZ, with TruVu360 Basic software and Win 10 Pro Workstation         |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|
| 800-00199         | MiniLab 153, 220VAC, 50HZ,with TruVu360 Basic software and Win 10 $\mbox{Pro Workstation}$ |  |  |  |  |  |
| 800-00161         | MiniLab 153, 115VAC, 60HZ, for TruVu360 Hosted Service and Win 10 Pro Workstation          |  |  |  |  |  |
| 800-00164         | MiniLab 153, 220VAC, 50HZ, for TruVu360 Hosted Service and Win 10 Pro Workstation          |  |  |  |  |  |
| 800-00192         | MiniLab 53, 115VAC, 50/60Hz, with TruVu 360 Basic software                                 |  |  |  |  |  |
| 800-00193         | MiniLab 53, 220VAC, 50/60Hz with TruVu 360 Basic software                                  |  |  |  |  |  |
| 800-00165         | MiniLab 53, 115VAC, 50/60Hz, for TruVu 360 Hosted Service                                  |  |  |  |  |  |
| 800-00166         | MiniLab 53, 220VAC, 50/60Hz, for TruVu 360 Hosted Service                                  |  |  |  |  |  |
| 800-00188         | MiniLab 33, 115VAC, 50/60Hz, with TruVu 360 Basic software                                 |  |  |  |  |  |
| 800-00189         | MiniLab 33, 220VAC, 50/60Hz, with TruVu 360 Basic software                                 |  |  |  |  |  |
| 800-00167         | MiniLab 33, 115VAC, 50/60Hz, for TruVu 360 Hosted Service                                  |  |  |  |  |  |
| 800-00168         | MiniLab 33, 220VAC, 50/60Hz, for TruVu 360 Hosted Service                                  |  |  |  |  |  |
| 800-00184         | MiniLab 23, 115VAC, 50/60Hz, with TruVu 360 Basic software                                 |  |  |  |  |  |
| 800-00185         | MiniLab 23, 220VAC, 50/60Hz, with TruVu 360 Basic software                                 |  |  |  |  |  |
| 800-00169         | MiniLab 23, 115VAC, 50/60Hz, for TruVu 360 Hosted Service                                  |  |  |  |  |  |
| 800-00170         | MiniLab 23, 220VAC, 50/60Hz, for TruVu 360 Hosted Service                                  |  |  |  |  |  |
| FOR HOSTED SER    | VICE   |  |  |  |  |  |
| 100-00795         | Annual TruVu 360 Hosting Service fee on Spectro Scientific<br>Cloud server (per site)      |  |  |  |  |  |
| 100-00744         | TruVu 360 Enterprise user license, 1 year, 1 user  |  |  |  |  |  |
| 100-00741         | TruVu 360 Site user license, 1 year, 1 user  |  |  |  |  |  |
| TruVu 360 BASIC ( | OPTIONS  |  |  |  |  |  |
| 750-00156         | TruVu 360 Basic to Pro license upgrade (perpetual)   |  |  |  |  |  |
| 100-00886         | Additional TruVu 360 Pro Site User license (perpetual)                                     |  |  |  |  |  |
| ACCESSORIES AN    | ID CONSUMABLES   |  |  |  |  |  |
| 800-00073         | MiniLab 153 Standard Accessories Kit   |  |  |  |  |  |
| 800-00032         | MiniLab 153 Consumables Kit for 500 samples  |  |  |  |  |  |
| 800-00072         | MiniLab 53 Standard Accessories Kit  |  |  |  |  |  |
| 400-00088         | MiniLab 53 Consumables Kit for 500 samples   |  |  |  |  |  |
| 800-00063         | MiniLab 33 Standard Accessories Kit  |  |  |  |  |  |
| 800-00064         | MiniLab 33 Consumables Kit for 500 samples   |  |  |  |  |  |
| 800-00039         | MiniLab 23 Standard Accessories Kit  |  |  |  |  |  |
| 800-00040         | MiniLab 23 Consumables Kit for 500 samples   |  |  |  |  |  |
| 600-00123         | MiniLab 153 Validation Standards Kit   |  |  |  |  |  |
| 600-00122         | MiniLab 53 Validation Standards Kit  |  |  |  |  |  |
| 600-00120         | MiniLab 33 Validation Standards Kit  |  |  |  |  |  |
| 600-00119         | MiniLab 23 Validation Standards Kit  |  |  |  |  |  |
| FL360             | All Libraries License for FluidScan  |  |  |  |  |  |
| 800-00171         | Windows 10 Pro Workstation, with TruVu 360 Device Console                                  |  |  |  |  |  |

|                                  | ,  |  |  |  |
|----------------------------------|--|--|--|--|
| PRODUCT INFOR                    | MATION   |  |  |  |
| Applications                     | Mineral and synthetic lubricants including gear, engine, hydraulic, turbine, and distillate fuels  |  |  |  |
| Methodology                      | ASTM D7596, ASTM D7889, ASTM 40831, ASTM D6595   |  |  |  |
| Calibration                      | Factory calibrated, field calibration not required. Validation and standardization fluids supplied.  |  |  |  |
| OPERATIONAL SI                   | PECIFICATIONS  |  |  |  |
| Environmental<br>Requirements    | 5-40°C ambient temperature, 10-80% RH non-condensing, 2000 m maximum altitude  |  |  |  |
| Sample Volume                    | 30-50 ml, varies with viscosity  |  |  |  |
| Solvents                         | LaserNet Flush, lamp oil or odorless kerosene.   |  |  |  |
| USER INTERFACE                   | SPECIFICATIONS   |  |  |  |
| Software/<br>Operating<br>System | Personal computer with Windows 10 Pro or Windows 7 Pro,<br>32 or 64 bit, US English version. Quad core microprocessor speed<br>2.6 GHz or higher and 8 GB RAM minimum.   |  |  |  |
| POWER REQUIRE                    | MENTS  |  |  |  |
| Power                            | MiniLab 153: 1 Phase power, 1200 W (max)<br>MiniLab 53/33/23: 1 Phase power, 110 W (max)   |  |  |  |
| MECHANICAL SP                    | PECIFICATIONS  |  |  |  |
| Dimensions<br>(H x W x D)        | MiniLab 153:         71 cm x 214 cm x 66 cm (28" x 84" x 26")           MiniLab 53:         35 cm x 50 cm x 53 cm (13.8" x 19.7" x 21")           MiniLab 33:         14 cm x 69 cm x 48 cm (5.5 x 27" x 19")           MiniLab 23:         10 cm x 51 cm x 48 cm (4" x 20" x 19") |  |  |  |
| Weight                           | MiniLab 153: 84 kg (185 lbs)<br>MiniLab 53: 14 kg (31 lbs)<br>MiniLab 33: 9 kg (22 lbs)<br>MiniLab 23: 6 kg (14 lbs)   |  |  |  |
| COMPLIANCE                       |  |  |  |  |

CE Mark-EMC directive, RoHS

|                              | TruVu 360<br>Basic       | TruVu 360<br>Pro   | TruVu 360<br>Hosting Service  |
|------------------------------|--------------------------|--|---|
| License                      | None                     | One included with<br>TruVu 360 Pro upgrade   | Requires Site User or<br>Enterprise User license  |
| Duration                     | Perpetual use            | Perpetual use  | Annual fee  |
| Installation                 | On Local PC              | Local PC or on<br>company network  | Hosted by Spectro<br>Scientific   |
| Use case                     | Single site,<br>No login | Single site/MiniLab,<br>1 user login per license<br>Pro Site User licenses<br>can be assigned with<br>Site Admin (primary<br>user), Operator, or<br>Reader privileges. | Single or Multiple sites/<br>MiniLabs<br>Site User licenses can<br>be assigned with Site<br>Admin (primary user),<br>Operator, or Reader<br>privileges. Enterprise<br>Users can access<br>multiple sites. |
| Email report<br>distribution | None                     | Allows email notifications   | Allows email notifications  |



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